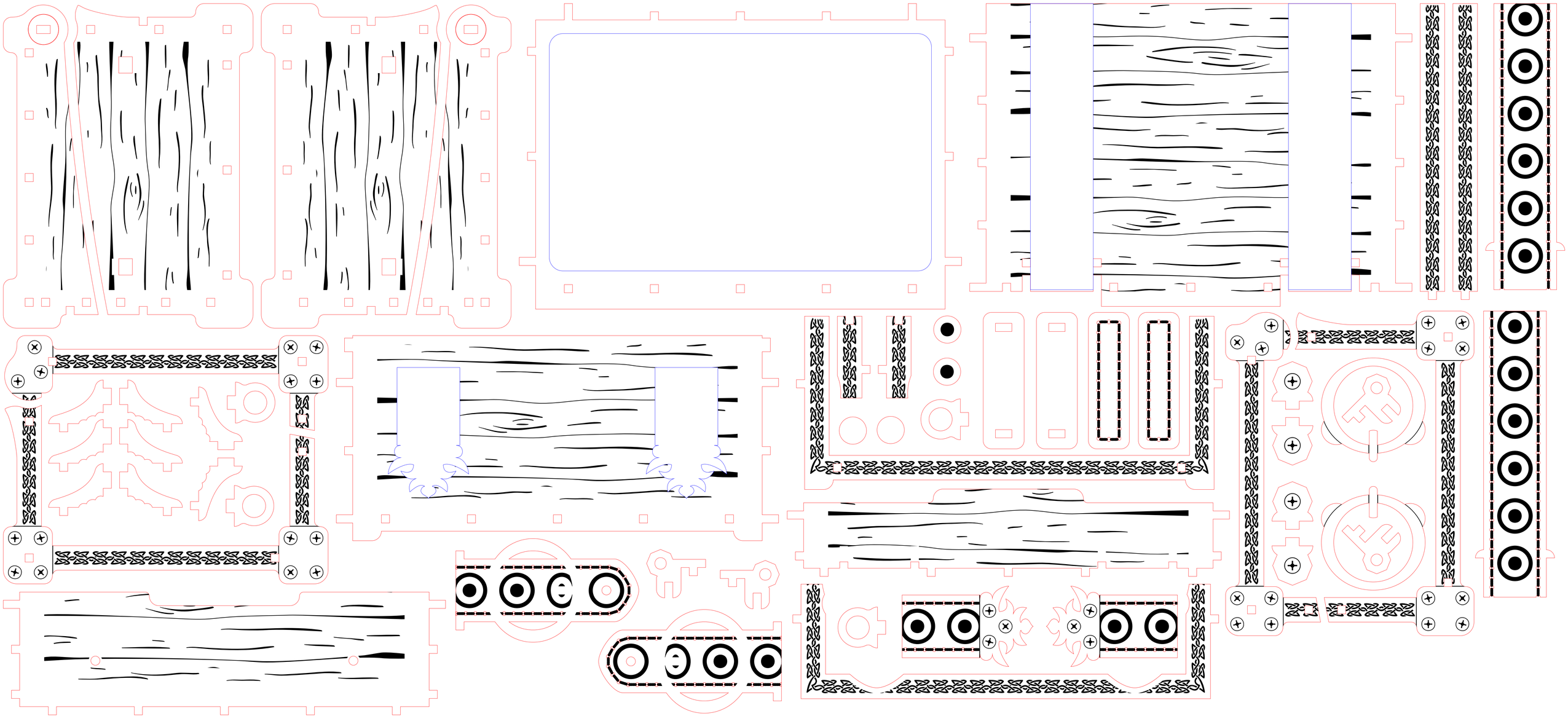box_A0138, thickness: 4.5mm, kerf: 0